

CLAIMS

1. A propylene random copolymer satisfying the following requirements [1] to [4]:

[1] the concentration (P_a , % by mole) of a skeletal
5 constituent derived from propylene (a), and the
concentration (P_x , % by mole) of a skeletal constituent
derived from at least one olefin selected from ethylene (b)
and α -olefins having 4 to 20 carbon atoms (c), each of which
is contained in the propylene random copolymer, satisfy the
10 following relational expressions (Eq-1) to (Eq-3):

$$85 \leq P_a < 100 \quad (\text{Eq-1})$$

$$0 < P_x \leq 15 \quad (\text{Eq-2})$$

$$P_a + P_x = 100 \quad (\text{Eq-3});$$

[2] the concentration (P_a , % by mole) of the skeletal
15 constituent derived from propylene (a) contained in the
propylene random copolymer, and the melting point (T_m)
measured with a differential scanning calorimeter satisfy
the following relational expression (Eq-4):

$$135 - 4 \times (100 - P_a) < T_m < 165 - 4 \times (100 - P_a) \quad (\text{Eq-4});$$

20 [3] the total amount of 2,1-bonded and 1,3-bonded non-
stereoregular fractions is less than or equal to 0.2% by
mole; and

[4] the amount of the n-decane (nC_{10})-soluble fraction
is less than or equal to 2.0% by weight.

2. The propylene random copolymer according to claim 1, which has a melting point (T_m) of 140°C or lower.

3. The propylene random copolymer according to claim 1 or
5 2, wherein the propylene random copolymer is a propylene polymer particle having a trilayer structure consisting of a first skin layer [L1] that is present at the outermost crust, a second skin layer [L2] that is internally contacting with the first skin layer, and a core [L3] that is present inner
10 to the second skin layer, and

in the transmission electron microscope (TEM) photograph (magnification $\times 4000$) of an ultrathin section of the core [L3] after metal oxide staining, no stained component which has a particle diameter of 3 μm or greater is observed.

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4. The propylene polymer particle according to claim 3, wherein the first skin layer [L1] is made of polyethylene, the second skin layer [L2] is made of a polypropylene having a melting point (T_m) of 130°C or higher as measured by DSC,
20 and the core [L3] is made of a propylene homopolymer, or a copolymer obtained from propylene and at least one olefin selected from ethylene and an α -olefin having 4 or more carbon atoms.

25 5. The propylene polymer particle according to claim 4,

wherein the polyethylene of the first skin layer has an intrinsic viscosity $[\eta]$ of 3 (g/dl) or greater and a density of 910 (kg/m³) or greater, and the polypropylene of the second skin layer has an intrinsic viscosity $[\eta]$ in the
5 range of 0.5 to 5 (g/dl).

6. A method for preparing a propylene polymer wherein the following three processes [P-1], [P-2] and [P-3] are sequentially carried out in the presence of a metallocene
10 catalyst:

Process [P-1]: Process for preparing a polymer precursor [P₁] by polymerizing ethylene.

Process [P-2]: Process for preparing a prepolymer [P₂] by polymerizing propylene in an amount of 50 to 20,000 g/g-cat in the presence of the polymer precursor [P₁] at a
15 temperature of 5 to 40°C.

Process [P-3]: Process for preparing a propylene polymer [P₃] by homopolymerizing propylene or by copolymerizing propylene with at least one olefin selected
20 from ethylene and an α -olefin having 4 or more carbon atoms in the presence of the prepolymer [B].

7. The method for preparing a propylene polymer according to claim 6, wherein the polymer precursor [P₁] prepared in
25 the process [P-1] is washed with an aliphatic or alicyclic

hydrocarbon having 5 to 12 carbon atoms.

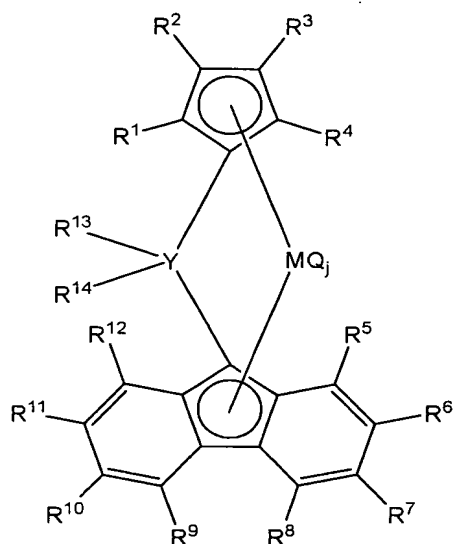
8. The method for preparing a propylene polymer according to claim 6, wherein at least one process selected from the process [P-1], process [P-2] and process [P-3] is carried out in the presence of a polyoxyalkylene compound represented by the following formula [I]:



wherein R^1 , R^2 and R^3 may be identical with or different from each other and are selected from a hydrogen atom, an alkyl group having 1 to 20 carbon atoms, an aryl group having 6 to 20 carbon atoms and an acyl group having 1 to 20 carbon atoms; and k represents the average number of the repeating units and is in the range of 1 to 100.

9. The method for preparing a propylene polymer according to claim 6, wherein the process [P-2] is carried out in a tubular reactor.

10. The method for preparing a propylene polymer according to claim 6, wherein the metallocene catalyst contains a metallocene compound represented by the following formula [II] as an essential component:



wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{10} , R^{11} , R^{12} , R^{13} and R^{14} may be identical with or different from each other and
 5 are selected from hydrogen, a hydrocarbon group and a silicon-containing group; M is a transition metal belonging to Group 4; Y is a carbon atom or a silicon atom; Q may be selected from halogen, a hydrocarbon group, an anionic ligand and a neutral ligand capable of coordination with a
 10 lone electron pair, combined in identical or different combinations; and j is an integer of 1 to 4.

11. The method for preparing a propylene polymer according to claim 6, wherein the propylene polymer is the
 15 propylene random copolymer according to any one of claims 1 to 5.

12. A molded product obtained by molding the propylene random copolymer according to any one of claims 1 to 5.

13. The molded product according to claim 11, which is a
5 sealant film, a shrink film or a metal-deposited film.